

| EDP. No. | Dia. | | | L ₁ | L ₂ | D ₂ | STOCK | | | |
|------------|--------|----------|-------|----------------|----------------|----------------|-------|-----|----|---|
| | mm | fraction | inch | | | | | | | |
| SF505137 | 13.7 | - | .5354 | 80 | 142 | 14 | • | | | |
| SF505138 | 13.8 | - | .5394 | | | | • | | | |
| SF50513891 | 13.891 | 35/64 | .5469 | | | | • | | | |
| SF505139 | 13.9 | - | .5472 | | | | • | | | |
| SF505140 | 14.0 | - | .5512 | | | | • | | | |
| SF505141 | 14.1 | - | .5551 | 83 | 148 | 15 | • | | | |
| SF505142 | 14.2 | - | .5591 | | | | • | | | |
| SF50514288 | 14.288 | 9/16 | .5625 | | | | • | | | |
| SF505143 | 14.3 | - | .5630 | | | | • | | | |
| SF505144 | 14.4 | - | .5669 | | | | • | | | |
| SF505145 | 14.5 | - | .5709 | | | | • | | | |
| SF505146 | 14.6 | - | .5748 | | | | • | | | |
| SF505147 | 14.7 | - | .5787 | | | | • | | | |
| SF505148 | 14.8 | - | .5827 | | | | • | | | |
| SF505149 | 14.9 | - | .5866 | | | | • | | | |
| SF505150 | 15.0 | - | .5906 | | | | • | | | |
| SF50515081 | 15.081 | 19/32 | .5937 | | | | 90 | 152 | 16 | • |
| SF505151 | 15.1 | - | .5945 | | | | | | | • |
| SF505152 | 15.2 | - | .5984 | • | | | | | | |
| SF505154 | 15.4 | - | .6063 | • | | | | | | |
| SF505155 | 15.5 | - | .6102 | • | | | | | | |
| SF505156 | 15.6 | - | .6142 | • | | | | | | |
| SF505157 | 15.7 | - | .6181 | • | | | | | | |
| SF505158 | 15.8 | - | .6220 | • | | | | | | |
| SF50515875 | 15.875 | 5/8 | .6250 | • | | | | | | |
| SF505160 | 16.0 | - | .6299 | • | | | | | | |
| SF505161 | 16.1 | - | .6339 | 95 | 155 | 17 | | | | • |
| SF505163 | 16.3 | - | .6417 | | | | • | | | |
| SF505165 | 16.5 | - | .6496 | | | | • | | | |
| SF50516667 | 16.667 | 21/32 | .6562 | | | | • | | | |
| SF505170 | 17.0 | - | .6693 | 100 | 157 | 18 | • | | | |
| SF505171 | 17.1 | - | .6732 | | | | • | | | |
| SF505172 | 17.2 | - | .6772 | | | | • | | | |
| SF50517463 | 17.463 | 11/16 | .6875 | | | | • | | | |
| SF505175 | 17.5 | - | .6890 | | | | • | | | |
| SF505177 | 17.7 | - | .6969 | | | | • | | | |
| SF505178 | 17.8 | - | .7008 | | | | • | | | |
| SF505180 | 18.0 | - | .7087 | | | | • | | | |
| SF505181 | 18.1 | - | .7126 | | | | 105 | 160 | 19 | • |
| SF505182 | 18.2 | - | .7165 | | | | | | | • |
| SF505185 | 18.5 | - | .7283 | • | | | | | | |
| SF505190 | 19.0 | - | .7480 | • | | | | | | |
| SF505191 | 19.1 | - | .7520 | 110 | 163 | 20 | • | | | |
| SF505195 | 19.5 | - | .7677 | | | | • | | | |
| SF505197 | 19.7 | - | .7756 | | | | • | | | |
| SF505200 | 20.0 | - | .7874 | | | | • | | | |

■ Tolerance μm=1/1000mm

| Tolerance \ Dia. | from 1 to 3 | over 3 to 6 | over 6 to 10 | over 10 to 18 | over 18 to 30 |
|------------------|-------------|-------------|--------------|---------------|---------------|
| Cutting Edge(h8) | 0 -14 | 0 -18 | 0 -22 | 0 -27 | 0 -33 |
| Shank(h6) | 0 -6 | 0 -8 | 0 -9 | 0 -11 | 0 -13 |